



*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## ***Westmoreland Mechanical Testing and Research, Inc.***

*221 Westmoreland Drive  
Youngstown, PA 15696  
United States*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

## ***Materials Testing***

Certificate Number: 3445178573  
Expiration Date: 30 April 2020

Joseph G. Pinto  
Executive Vice President and Chief Operating Officer



## SCOPE OF ACCREDITATION

### Materials Testing

**Westmoreland Mechanical Testing and Research, Inc.**  
221 Westmoreland Drive  
Youngstown, PA 15696

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7101/1 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories – General Requirements for All Laboratories (to be used on/after 14 Sept 2014)**

#### **AC7101/2 Rev D - Nadcap Audit Criteria for Materials Test Laboratories – Chemical Analysis (to be used on audits on/after 22 March 2015)**

(F) Atomic or Optical Emission Spectroscopy (AES or OES)

(F2) Atomic Emission Spectroscopy – Inductively Coupled Plasma (ICP–OES/AES)

(F3) Atomic Emission Spectroscopy – Spark/Arc (S/A–OES)

(G) Elemental Analysis (Combustion or Fusion)

(G1) – Carbon

(G2) – Hydrogen

(G3) – Nitrogen

(G4) – Oxygen

(G5) – Sulfur

(V) Mass Spectrometry

(W) Atomic Absorption

(W2) Graphite Furnace (GFAA)

Specify the Alloy Base for Accreditation

Al Base

Co Base

Cu Base

Fe Base

Ni Base

Ti Base

**AC7101/3 Rev C - Nadcap Audit Criteria for Materials Test Laboratories – Mechanical Testing  
(to be used on/after 28 August, 2011)**

- (A) Room Temperature Tensile
- (A1) Room Temperature Tensile with Elastic (Young's) Modulus
- (B) Elevated Temperature Tensile
- (C) Stress Rupture
- (CT) Compression Testing
- (KR) Curve (Resistance to Fracture) Testing
- (N) Impact
- (O) High Cycle Fatigue
- (P) Fracture Toughness
- (XA) Creep
- (XE) Crack Propagation/Crack Growth Testing
- (XN) Bend Testing
- (Y) Low Cycle Fatigue

**AC7101/4 Rev F - Nadcap Audit Criteria for Materials Test Laboratories – Metallography and  
Microindentation Hardness (to be used on/after 14 August, 2016)**

- (L0) Metallographic Evaluation
- (L1) Microindentation (Interior)
- (L10) Near Surface Examinations – Carburization / Decarburization
- (L11) Grain Size
- (L2) Near Surface Examinations – Alloy Depletion
- (L3) Near Surface Examinations – Oxidation/Corrosion
- (L4) Near Surface Examinations – Casting (Mold) Reactions Layers
- (L5) Near Surface Examinations – Microindentation (Surface–Case Depth)
- (L6) Near Surface Examinations – Nitriding
- (L7) Near Surface Examinations – IGA, IGO
- (L8) Near Surface Examinations – Alpha Case: Wrought Titanium
- (L9) Near Surface Examinations – Alpha Case: Cast Titanium
- (XL) Macro Examination

**AC7101/5 Rev D - Nadcap Audit Criteria for Materials Test Laboratories – Hardness Testing  
(Macro) (to be used on audits on/after 22 March 2015)**

- (M1) Brinell Hardness
- (M2) Rockwell Hardness
- (M3) Vickers Hardness

**AC7101/6 Rev C - Nadcap Audit Criteria for Materials Test Laboratories – Corrosion (to be  
used on/after 28 August, 2011)**

- (Q) Corrosion (General)

(Q1) Stress Corrosion

**AC7101/7 Rev D - Nadcap Audit Criteria for Materials Test Laboratories – Mechanical Testing Specimen Preparation (to be used on audits on/after 15 May 2016)**

- (Z) Standard Specimen Machining
- (Z1) Low Stress Grinding
- (Z2) Low Stress Grinding and Polishing
- (Z3) Cast Specimens
- (Z4) Special Preparation

**AC7101/9 Rev B - Nadcap Audit Criteria for Materials Test Laboratories – Specimen Heat Treating (to be used on/after 28 August, 2011 and before 15 January 2017)**

**AC7101/11 Rev C - Nadcap Audit Criteria for Materials Test Laboratories – Fastener Testing (to be used on audits on/after 25 October 2015)**

- (10) Stress Rupture
- (11) Fatigue
- (13) Shear Strength – Double Shear
- (14) Stress Durability – Internal Threads
- (15) Torque – TensionAxial
- (18) Tensile Test – Elevated TempTensile
- (40L10) Metallography – Decarburization / Carburization
- (40L2) Metallography – Alloy Depletion
- (40L25) Metallography – Grain Size
- (40L3) Metallography – Oxidation / Corrosion
- (40L7) Metallography – IGA / IGO
- (40L8) Metallography –Alpha Case: Wrought Titanium
- (5) Stress Durability – External Threads
- (6–L5) Hardness – Microindentation Hardness
- (6–M2) Hardness – Rockwell
- (6–M3) Hardness – Vickers
- (8–A) Tensile Test – Axial Tensile
- (8–P) Tensile Test – Proof Load (nuts / screws)
- (8–W) Tensile Test – Wedge Tensile
- (Q) Corrosion – Salt Spray
- (QF) Corrosion – Copper Sulfate

**ISO/IEC - Currently accredited by an ILAC approved source**

**Lab Type - Lab Type**

Independent





*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## ***Westmoreland Mechanical Testing and Research, Inc.***

*14 Bayhill Drive  
Latrobe, PA 15650  
United States*

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## ***Materials Testing***

Certificate Number: 11237178572  
Expiration Date: 30 April 2020

Joseph G. Pinto  
*Executive Vice President and Chief Operating Officer*



## SCOPE OF ACCREDITATION

### Materials Testing

**Westmoreland Mechanical Testing and Research, Inc.**  
14 Bayhill Drive  
Latrobe, PA 15650

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**AC7101/1 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories – General Requirements for All Laboratories (to be used on/after 14 Sept 2014)**

**AC7101/3 Rev C - Nadcap Audit Criteria for Materials Test Laboratories – Mechanical Testing (to be used on/after 28 August, 2011)**

(C) Stress Rupture  
(XA) Creep

**AC7101/7 Rev D - Nadcap Audit Criteria for Materials Test Laboratories – Mechanical Testing Specimen Preparation (to be used on audits on/after 15 May 2016)**

(Z) Standard Specimen Machining  
(Z1) Low Stress Grinding

**AC7101/9 Rev C - Nadcap Audit Criteria for Materials Test Laboratories – Specimen Heat Treating (to be used on/after 15 January 2017)**

**ISO/IEC - Currently accredited by an ILAC approved source**

**Lab Type - Lab Type**

Independent